



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3394-3RG
Job Sheet 177705



Part No: D3394-3RG

Job Qty: 12 ea

Part Name: Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/16/18

Job Tracking No:

Due Date: 5/21/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D3394, DEO D3394-B-1 REV B, DEO D3394-B-2 lpp revA 11.05.27 new issue EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		5/21/18	0.00	0.00	Start Up Container		AB MAY 20 2018
100	SprayPaint	12 pcs		5/21/18	0.00	0.85	Spray Paint		AB MAY 20 2018
110	QC	12 pcs		5/21/18	0.00	0.00	QC3		11 MAY 22 2018
120	Packaging	12 pcs		5/21/18	0.00	0.00	Packaging3-1		11 MAY 22 2018
130	QC21-SA	12 Ea		5/21/18	0.00	0.00	QC21		11 MAY 22 2018
Part Op 100 - apply rock guard as per dwg D3394									
Descriptions: 138854									
21 MAY 25 2018									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3394-3	Lug	12 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3394-3 140864 (8) 138239 (4)	12	15	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____		MRB (QS1042) Approval			
Description Work Order Deviation				Disposition					
Dart Aerospace Ltd. 1270 Aberdeen Street Markham, ON L3R 9K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 05/16/18 Container No: S072062 Part: D3394-3RG Job No: 17705 Serial No/Batch: S072062 Revision: _____ Inspector: _____				Dart Aerospace Ltd. 1270 Aberdeen Street Markham, ON L3R 9K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 05/16/18 Container No: S072062 Part: D3394-3RG Job No: 17705 Serial No/Batch: S072062 Revision: _____ Inspector: _____					
Completed By				Lead hand / Supervisor Approval Verification					
QC / QA Coordinator Approval									
FAULT CATEGORY									
Root Cause									
Environment ☐	No Re-verification ☐	Temperature/Cure ☐ Set-up ☐ MCM/Route ☐ Broken/Damage/Defect ☐ Inspection incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Gram ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
Design ☐	Operator ☐								
Doc/Data ☐	Offset/Setup ☐								
Equip/Tooling ☐	Supplier ☐								
Handling/Pre ☐	Training ☐								
Material ☐	Use for Testing ☐								
Internal Transport ☐	Poor Information ☐								
Tribal Knowledge ☐	Rushing ☐								
LOA ☐	Product Improvement ☐								
Substation ☐	Process Improvement ☐								
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER : _____							